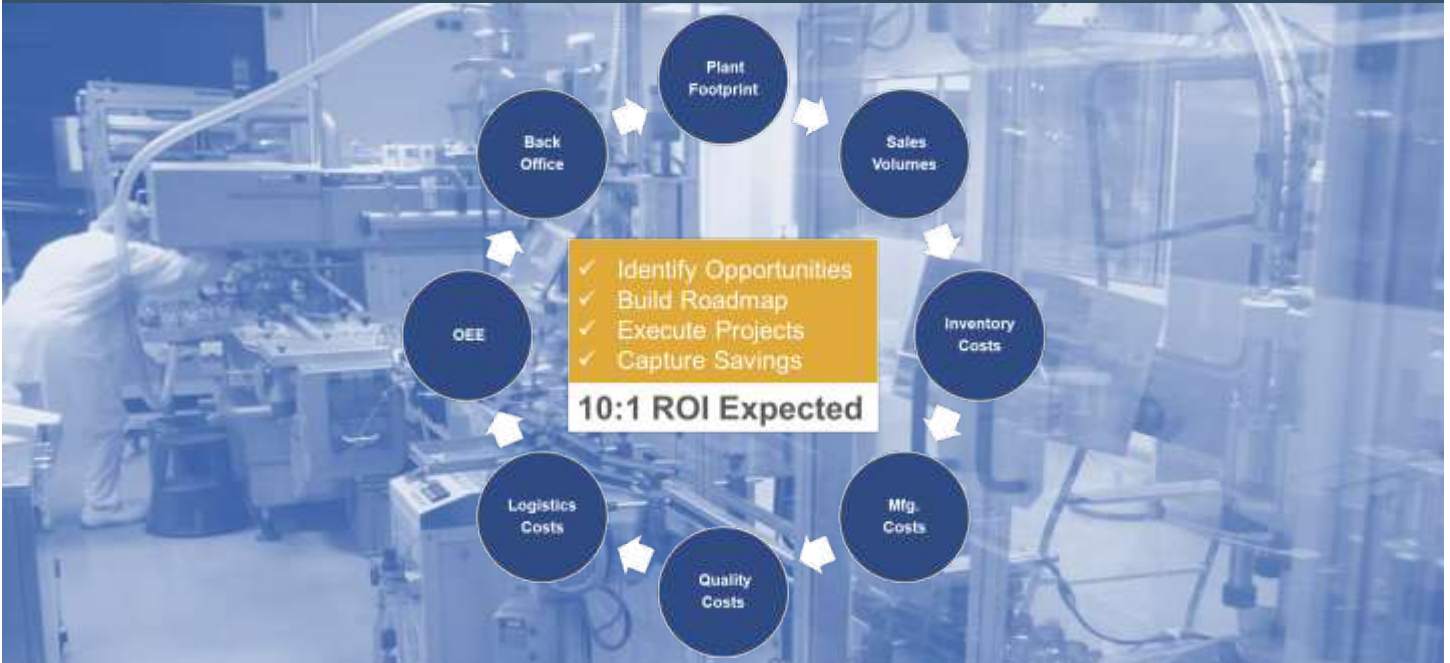


RAPID PLANT ANALYSIS



5-DAY AGENDA

RAPID PLANT ANALYSIS AGENDA

DAY 1	<ul style="list-style-type: none"> • Introductions Rapid Plant Analysis process overview • Plant walk-through • Complete Current State Value Stream Map • Begin Operations & Finance Data review and summaries
DAY 2	<ul style="list-style-type: none"> • Document Plant-wide Materials Flow • Complete Employee breakdown • Material/Labor/Overhead Breakdown • Review inventory data and graph • Order-to-Cash Brown Paper Mapping • Task Analysis • Future State Value Stream Mapping • Plant 6S walk
DAY 3	<ul style="list-style-type: none"> • Floor observations of key processes from VSM • Maintenance review • Management review • Build and walk through OTC Brown Paper • Logistics – Warehouse observations • Customer & Sales data review and summaries
DAY 4	<ul style="list-style-type: none"> • Machine Productivity Tour • Opportunities & Project list • Project Savings summary • Final reviews / Observations
DAY 5 (1/2 DAY)	<ul style="list-style-type: none"> • Final presentation with Project Savings List presented to leadership team



WHAT IS A RAPID PLANT ANALYSIS?

- The goal of a Rapid Plant Analysis is to identify opportunities to reduce costs, reduce lead-time & reduce inventory while maintaining customer service levels by impacting all aspects of the business.
- The opportunities will be quantified and summarized in a Lean Transformation Plan with emphasis on ROI and tool to use.
- The client selects which projects to complete with Lean Focus post-analysis.
- We execute kaizen events to capture the opportunities and transfer our knowledge to you.

WHEN TO USE A RAPID PLANT ANALYSIS?

Medical Devices: Anesthesia Products

- \$20M in savings identified across 2 plants

Lean Focus Client Feedback:

- *"We have had multiple consultants come in and none have worked out or managed to deliver on their promises, you are the first."*

- **Understand:** You need to identify what areas of operations are experiencing unnecessary downtime or inefficiencies.
- **Benchmark:** You are uncertain as to where your plant stands as a benchmark from which to start measurable, lean process improvements.
- **Turnaround Plan:** You need a plan-of-action to reduce downtime, improve efficiency, lower inventory turnover, increase on-time-delivery, and maintain high-quality production.

HOW DO I GET STARTED?

REGISTER FOR AN OPEN COURSE AT LEAN TRANSFORMATION ACADEMY

- At Lean Focus, every business's transformation begins with its people. Through our Lean Transformation Academy, professionals of all levels are able to develop the skills and tools they need to deliver their organizations' results—real results.

SIGN UP AT: LEANFOCUS.COM/LEAN-TRANSFORMATION-ACADEMY

SCHEDULE A RAPID PLANT ANALYSIS AT YOUR COMPANY

- RPAs are ideal for an on-site approach with a focused, cross-functional team, led by Lean Focus.
- Up to 10 participants in an on-site kaizen event-style approach by which the participants learn how to properly conduct a Rapid Plant Analysis.

REQUEST A CONSULT WITH: APRIL.LEE@LEANFOCUS.COM