CAPACITY ANALYSIS KAIZEN WORKSHOP

Enhanced Efficiency Data-Driven Insights

Capacity **Optimization** **Plan for Future** Growth



AGENDA (1 DAY ON-SITE)

8:30 AM - 8:45 AM:	Welcome and Introduction, Overview of the workshop, Objectives and Expected Outcomes
8:45 AM - 9:30 AM:	Understanding Capacity Metrics

Understanding Capacity Metrics

Define key capacity metrics in manufacturing (e.g., utilization, cycle time, throughput)

Discuss the importance of accurate capacity analysis

9:30 AM - 10:15 AM: Data Collection and Analysis

Explain the process of collecting relevant data on current manufacturing processes

Group activity: Participants work on gathering and analyzing real-world capacity data

Identifying Bottlenecks and Constraints

Discuss common bottlenecks and constraints in manufacturing

Case study analysis: Review a manufacturing scenario and identify bottlenecks as a group

11:15 AM - 12:00 PM: Capacity Utilization Exercise

Conduct a hands-on exercise to calculate capacity utilization for a specific manufacturing process

Group discussions and debriefing

1:00 PM - 1:45 PM: Strategies for Capacity Improvement

Explore various strategies to address capacity issues (e.g., process optimization, resource allocation)

Real-world case studies and group discussions

1:45 PM - 2:30 PM: Lean Principles for Capacity Enhancement

Introduce Lean manufacturing principles and their role in capacity improvement

Interactive activity: Participants simulate a Lean process improvement

2:45 PM - 3:30 PM: Simulation Exercise

Manufacturing simulation exercise to apply the strategies and principles discussed

Analyze the results and identify areas for improvement

3:30 PM - 4:00 PM: Developing Action Plans

Create action plans to address capacity gaps in your own manufacturing processes

Provide templates and examples

4:00 PM - 4:30 PM: Q&A and Workshop Wrap-Up



10:30 AM - 11:15 AM:

CAPACITY ANALYSIS KAIZEN WORKSHOP

WHAT IS A CAPACITY ANALYSIS KAIZEN WORKSHOP?

A one-day, structured event, where you'll embark on a journey through the 3 essential steps of capacity analysis: evaluating the Current State, bridging the capacity gap, and envisioning the Future State. Through hands-on exercises, real-world case studies, and simulations, you'll gain practical skills and insights to optimize your processes. By the end of the workshop, you'll leave with a personalized action plan ready to tackle capacity challenges head-on, ensuring your manufacturing operations reach new levels of efficiency and productivity.

CAPACITY ANALYSIS KAIZEN WORKSHOP DELIVERABLES:



- Personalized Action Plan: Each participant will develop a customized action plan tailored to their specific manufacturing processes, addressing capacity challenges, bottlenecks, and constraints identified during the workshop.
- Capacity Analysis Toolkit: Receive a comprehensive toolkit comprising templates, guidelines, and resources for ongoing capacity analysis and improvement in your manufacturing facility.
- Enhanced Skills and Knowledge: Acquire in-depth knowledge of capacity metrics, Lean principles, and strategies for capacity enhancement, enabling you to make data-driven decisions and drive efficiency within your organization.
- Problem-Solving Insights: Gain a fresh perspective on your manufacturing processes and uncover innovative solutions to capacity-related challenges.
- Increased Competitiveness: Equip yourself and your organization with the tools and insights needed to maintain a competitive edge in the ever-evolving manufacturing landscape.

How do I get started?

Schedule a Capacity Analysis Kaizen Workshop

Take the first step toward workspace transformation. Contact us today to schedule a consultation and discover how Capacity Analysis can elevate your organization's operations.



