

# CREATING CONTINUOUS FLOW BOOT CAMP

*Faster Lead  
Times*

*Lower Operational  
Costs*

*Improve Process  
Flexibility & Scalability*

*Reduced  
Defects*



## AGENDA (5 DAYS ON-SITE)

5-DAY AGENDA	DESCRIPTION
DAY 1	Lean Overview: 8 Wastes & 3Ms, 14 Guiding Principles, and Lean Simulation Getting Started: Creating Continuous Flow
DAY 2	What is the work? Machines, Material, and Layout for Flow Setup Reduction Overview Setup Reduction Game (catapult)
DAY 3	Distributing the work Connecting to the Customer and Regulating Flow How will you schedule the pacemaker? How will the pacemaker react to changes in customer demand?
DAY 4	Connecting to the Customer and Regulating Flow (contd.) What is Heijunka and why is it important to your business
DAY 5 (1/2 DAY)	Implementing, Sustaining, and Improving Try-storming, Standard Work, Daily Management, and debugging manufacturing cells Pulling it all Together: Kaizen Lego Game



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# CREATING CONTINUOUS FLOW BOOT CAMP

## WHAT IS THE CREATING CONTINUOUS FLOW BOOT CAMP?

An intensive, hands-on, 5 day boot camp in which participants follow a systematic, 11-step process to establish continuous flow in their manufacturing operations.

Topics addressed such as:

- What are the work elements necessary to make one piece?
- What is the actual time required for each work element?
- How can the physical processes be laid out so one person can make one piece as efficiently as possible?

## CREATING CONTINUOUS FLOW DELIVERABLES:



- Lean Factory Conversion Roadmap
- Benchmark Lean Factory Scorecard
- PQPR (80/20)
- Flow Analysis Charts (80/20)
- Spaghetti Flow Factory (7 flows)
- Fishbone Diagram Assembly Process
- 3D Mockup of plant layout
- Data gathering (demand data, takt time, etc.)
- Before photos
- Value Stream Map (Current and Future State)
- Kaizen Roadmap (funnel)
- VSM Scorecard Metrics/Goals (Current and Future)
- Lean Factory Conversion Obeya Room

REQUEST A CONSULT:  
INFO@LEANFOCUS.COM

## How do I get started?

**Schedule a Creating  
Continuous Flow Boot Camp**

Take the first step toward workspace transformation. Contact us today to schedule a consultation and discover how Creating Continuous Flow can elevate your organization's operations.



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