

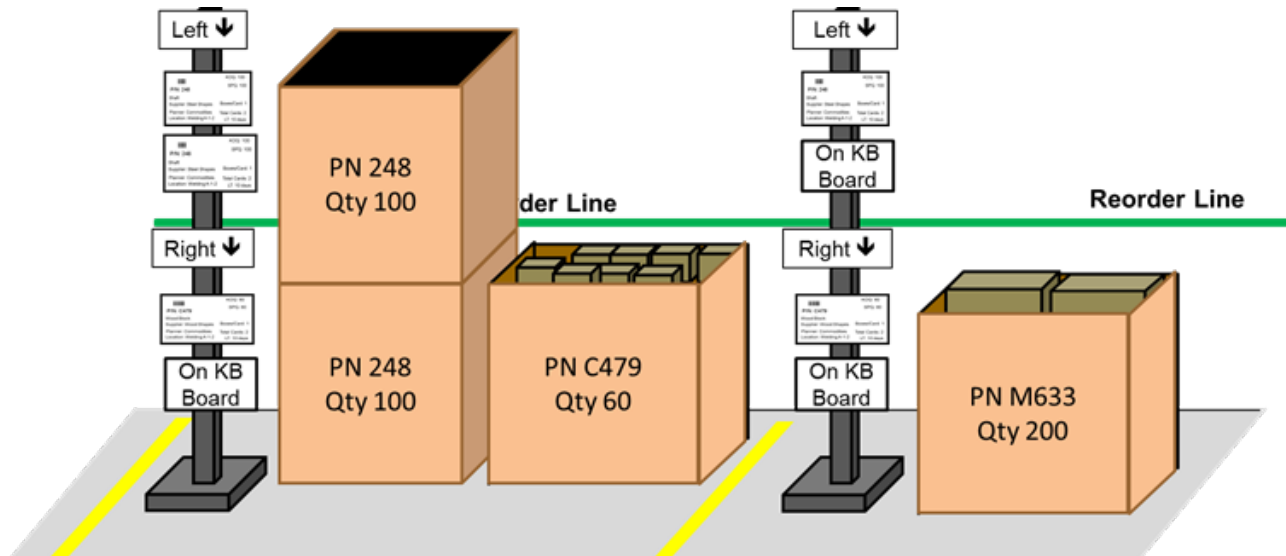
DYNAMIC KANBAN & PFEP KAIZEN WORKSHOP

*Achieve Best-in-Class
On-Time Delivery*

*Lower Plant
Operational Costs*

*Optimize your
Inventory Investment*

*Maximize your
Profitability*



AGENDA (5 DAYS ON-SITE)

5-DAY AGENDA	DESCRIPTION
DAY 1	Dynamic Kanban & PFEP Training Overview Kanban simulation game Gemba tour of area of focus Current state observations / data review
DAY 2	Data review: ABC analysis, sawtooth analysis, and PFEP parameters Design replenishment methods strategy Kanban sizing within the PFEP Build Kanban storyboard and trystorm with associates
DAY 3	Physical deployment of Kanban methods strategy Trystorm new process and debugging of operations / make appropriate MRP system updates Segregate excess materials and formulate "burn down" strategies Capture improvement observations: sizing, parts presentation, SOPs, etc.
DAY 4	Complete physical layout of area: SWIP, bins/racks, labeling/signage, parts presentation, etc. Develop daily management approach and supporting problem solving systems Document Kanban system standard work: RACI, storyboard, SOPs, audits, & daily management KPIs Train all staff in new process and trystorm / debug / sync open orders in system with Kanban trigger
DAY 5 (1/2 DAY)	Final debugging of the Kanban & PFEP system Capture all outstanding action items and establish „what, who, and when“ for each Summarize kaizen impact i.e. Savings, results, inventory burn-down plan, etc. Build and deliver final kaizen report out



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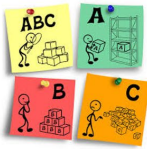
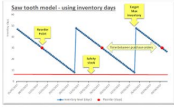
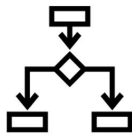




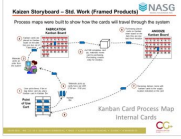


OPERATIONS
A LEAN FOCUS PRACTICE AREA

DYNAMIC KANBAN & PFEP KAIZEN WORKSHOP

WHAT IS DYNAMIC KANBAN & PFEP?

A Dynamic Kanban & PFEP system is meant to help maintain optimal inventory levels using a visual “pull” system that signals production and delivery as material is consumed. A Kanban system is highly visual and tracked through a replenishment cycle, with a constant flow of production and inventory to meet demand in real time while keeping inventory levels low, maximizing the return on working capital.

DYNAMIC KANBAN & PFEP KAIZEN DELIVERABLES?

ABC CLASSIFICATION  1	SAWTOOTH ANALYSIS  2	DETERMINE REPLENISHMENT METHODS  3	PFEP TEMPLATE  4	PHYSICAL DEPLOYMENT  5
KANBAN RACI MATRIX  6	KANBAN LSW & AUDIT SYSTEM  7	CREATE KANBAN STORYBOARD  8	KANBAN SOP DOCUMENT  9	KANBAN DAILY MANAGEMENT & ACTION PLAN  10

Learning Objectives

- Roles, Goals, Pitfalls of Inventory
- How to optimize inventory
- Push vs. Pull Production
- ABC Analysis and Sawtooth Curves
- Kanban Systems and Calculations
- Plan For Every Part (PFEP)
- Sustaining the Kanban System

REQUEST A CONSULT:
INFO@LEANFOCUS.COM

How do I get started?

Schedule a Dynamic Kanban & PFEP Kaizen Workshop

Take the first step toward workspace transformation. Contact us today to schedule a consultation and discover how Dynamic Kanban & PFEP can elevate your organization's operations.



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